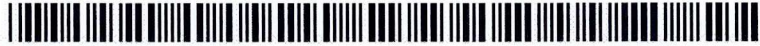




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RBW6205G11231-3G**Job Sheet 190229****Part No:** RBW6205G11231-3G**Job Qty:** 2 pcs**Part Name:** AW139 Swashplate Assembly Tool**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/6/19**Job Tracking No:** SIOP**Due Date:** 3/15/19**Created By:** Dara Macdonald**Type:** Stock**Description:****Note:** DWG RBW6205G11231-3G REV 0 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	3/15/19		0.00	0.00	Small Fab - 1		DAS
							Small Fab - 2		71
							Small Fab - 3		9-89
							Small Fab - 4		
							Small Fab - 5		19-5-1
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	3/15/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		DAS
							QC 5 - 38		19
							QC 5 - 42		9-89
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	2 pcs	3/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



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Container No: S177193**Part:** RBW6205G11231-3G**Job No:** 190229**Serial No/Batch:** S177193**Revision:** 0**Inspector:****Exp Date:****Instructions:****Date:** 05/01/19

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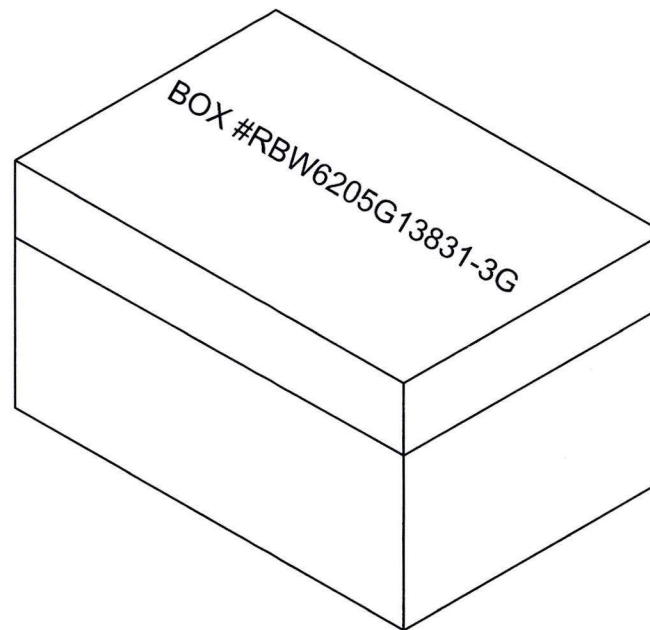
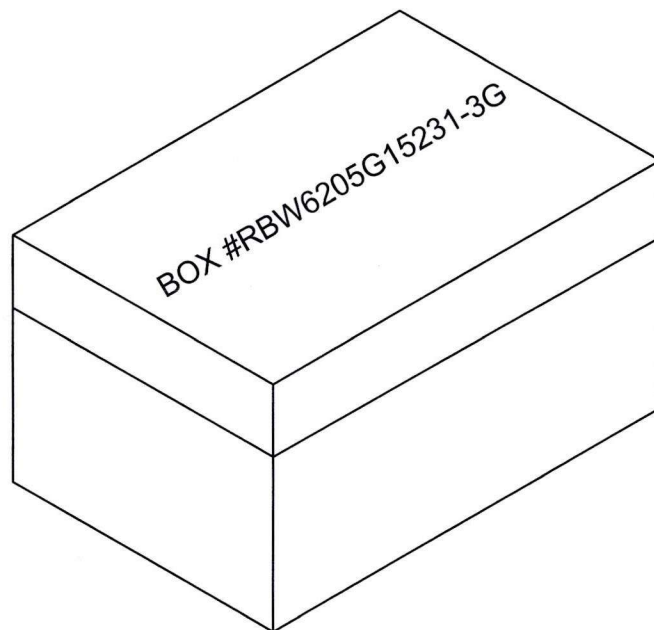
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	3/15/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 110 - (Small Fab) 1-Pick RBW6205G15231-3G and RBW6205G13831-3G Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release) <i>FG Dock</i>					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBW6205G13831-3G	AW139 Swashplate Box 2	2 pcs (1 ea)	110-Small Fab - 1	<i>176577</i>	
RBW6205G15231-3G	AW139 Swashplate Box 1	2 pcs (1 ea)	110-Small Fab - 1	<i>5152078</i>	
				<i>8165144</i>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	RBW6205G13831-3G	2	0	0	
	RBW6205G15231-3G	2	3	0	
Part Specifications					
Specifications could not be found.					

MAY 01 2019

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
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ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	BOX 1		RBW6205G15231-3G	1
			-3	1	BOX 2		RBW6205G13831-3G	1
	ASSY #							

RED BARN MACHINE	
TITLE AW139 SWASHPLATE KIT	
DWG NO. RBW6205G11231-3G	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-31-11
SHEET 1 of 1 USED ON MODEL AW139	
DRAWN BY: CLOUGH APPROVED: <i>D. Wood</i> HEAT TREAT: FINISH: SPEC:	